EnvisionTEC's HTM140 High Temperature Mold Material dramatically changes 3D printing capabilities for manufacturers. With a heat deflection temperature of 140°C straight out of the machine, high definition parts printed in HTM140 can be directly vulcanized in rubber, eliminating the need for a metal master. It is designed to withstand both the heat and pressure of vulcanizing the model in rubber with incredible detail and no loss of dimensional stability. It can also be used in a variety of applications that require thermal resistance such as items to be metallized or tested for high temperature gas and liquid applications. To add to its versatility, another use is for making tools for small run injection molding. It is easily paintable for visual aids.

### Material Properties*

<table>
<thead>
<tr>
<th>Description</th>
<th>HTM140</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile Strength</td>
<td>56 MPa</td>
</tr>
<tr>
<td>Elongation at Break</td>
<td>3.5%</td>
</tr>
<tr>
<td>Flexural Strength</td>
<td>115 MPa</td>
</tr>
<tr>
<td>Flexural Modulus</td>
<td>3350 MPa</td>
</tr>
<tr>
<td>HDT (Heat Deflection Temperature)</td>
<td>140°C (284°F)</td>
</tr>
<tr>
<td>No heat treatment necessary</td>
<td></td>
</tr>
<tr>
<td>Colors Available</td>
<td>Green</td>
</tr>
</tbody>
</table>

*All data provided is preliminary data and must be verified by the individual user.

### Recommended Machines

- Desktop XL
- Aureus
- Apollo
- Perfactory® 4 Standard Series
- Perfactory® 4 Mini Series
- Perfactory® 4 Mini
- Perfactory® 3 Mini Multi Lens

### Applications

- Aerospace
- Animation and Entertainment
- Architecture and Art
- Automotive
- Consumer Packaged Goods
- Education
- Electronics
- Manufacturing
- Sporting Goods
- Toys